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D119-796-151
Job Sheet 199490



Part No: D119-796-151

Job Qty: 1 pcs

Part Name: Fwd Crosstube Installation With Step (No Hardware)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/13/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D119-796-151 REV.F/ IIN-D119-796 REV.G IPP REV:A 14.09.09 NEW ISSUE DD VERF:JLM IPP REV:B 14.11.19 AS PER REV.C DD VERF:JLM IPP REV:C 14.12.09 AS PER REV.PC6 DD VERF:JLM IPP REV:D 15-02-11 AS PER REV D JLM VERIFIED BY:DD IPP REV:E 17.12.11 REMOVE PICK KIT DD VERF:DP IPP REV:F 19.05.17 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Crosstubes - 1	1 pcs	9/13/19		0.00	0.49	Crosstubes - 1		
							Crosstubes - 2		
							Crosstubes - 3		
							Crosstubes - 4		
140	QC 5	1 pcs	9/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
150	Packaging 3-1 - Stock - B4B	1 pcs	9/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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Container No: S208799



Part: D119-796-151

Job No: 199490

Serial No/Batch: S208799

Revision: F/G

Inspector:

Exp Date:

Instructions: TC STC SH14-45- Issue 1, FAA STC SR03504NY 15/01/28, EASA

DAS

AUG 27 2019 68

9-89

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	17-8-29
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
155 DC - 1 - B4B	1 pcs	9/13/19	0.00 0.00	DC - 1 - B4B	NR AUG 29 2019
				DC - 2 - B4B	
160 QC 21 - FG	1 pcs	9/13/19	0.00 0.00	QC 21 - FG - 21	AUG 29 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 130 - 1- Install step and clamp with the proper position per dwg D119-796-151 ***Torque all clamps to 50 IN-LBS max.***
Descriptions: 2- TRIM THE THREADED PORTION OF THE CLAMP LEAVING 1.5-4 THREADS IN SAFETY. BREAK SHARP EDGE 0.06 MAX.
140 - (QC5- Inspect part completeness to step on W/O) ***RE-CHECK TORCQUE ON CLAMP AS PER DWG.***
150 - (Identify as per dwg & Stock Location: L6050) Identify and pack for shipping as per PPP D119-796-151
155 - Photocopy bluefile and create labels as per PPP D119-796-151 chg 005
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D119-796-141	Fwd Crosstube Installation Without Step (No Hardware)	1 pcs (1 ea)	130-Crosstubes - 1	
D5123-3	Clamp Cushion	4 pcs (4 ea)	130-Crosstubes - 1	
D5149-041	Fwd Step Base Assembly	2 pcs (2 ea)	130-Crosstubes - 1	
MS21920-22	Clamp	4 Ea (4 ea)	130-Crosstubes - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Crosstubes - 1	D119-796-141 <u>194132</u>	<u>1</u>	4	0
	D5123-3	4	119	0
	D5149-041	2	0	0
	MS21920-22	4	55	0

Part Specifications
Specifications could not be found.

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